



AC 50 Spray Adhesive

Compliant with the National VOC Regulations for consumer products and the current VOC limits for aerosol adhesives in California. This “web spray” aerosol adhesive has a VOC content level below 75% by weight.

Product Brand Comparison		
Property	3M 76	IPG AC50
Shear Strength (psi)	25.0	41.0
Green Shear Strength (psi)		
5 mins.	4.5	4.8
15 mins.	7.7	17.0
Does Not Contain CFC's	Yes	Yes
Color	Light Amber	Water White
Max. Temperature (° F)	300° F	210° F
Temperature Resistance (Minutes @ 160° F)	30+	30
Remains Pressure-Sensitive	Yes	Yes
Temporary or Permanent Bond	Yes	Yes

CUSTOMER SERVICE:

Toll Free: 800-IPG-8273 / 800-474-8273
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Technical Service Help Desk:

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These test results were obtained in a laboratory environment. In as much as Intertape Polymer Group has no control over the use to which others may use the material, it does not guarantee the same results described there-in will be obtained. Each user should conduct their own tests to determine the material's suitability for their own particular use.