

OrangeMask™

HIGH TEMP PREMIUM PAPER MASKING TAPE

INTERTAPE POLYMER GROUP TECHNICAL DATA SHEET

DESCRIPTION

OrangeMask™ is an orange, high quality, smooth crepe paper masking tape with a natural rubber adhesive. Good quick stick and holding properties for the composites industries. Smooth to touch, straight, clean paint-break line, highly conformable and flexible, tear resistant, moisture and solvent resistant, UV resistant up to 72 hours, and can be exposed to oven temperature up to 225°F (107°C) up to 30 minutes. Stain and transfer resistant, controlled unwind, and good adhesion to backing when layered.

PRODUCT APPLICATION

Designed for masking fiberglass molds (gel-coating) and composites where either semi-permanent or paste wax release agents. For marine and other OEM (bus, truck, RV, automotive) paint applications.

NOMINAL VALUES

The following data are nominal values based on PSTC, ASTM and other standard test. The data should not be considered as specifications.

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| Backing | Fine Crepe Paper |
| Adhesive | Natural Rubber/Resin |
| Adhesion to Steel (oz/in of width) PSTC-1 | 27 (7.4 N/25mm) |
| Quick Stick to Kraft (oz/in of width) | 8 (2.2 N/25mm) |
| Tensile Strength (lbs/in of width) PSTC-31 | 23 (101 N/25mm) |
| Elongation (at break) PSTC-31 | 12% |
| Total Thickness (mils) PSTC-33 | 7.1 (0.18mm) |
| Color | Orange |



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EFFECTIVE: 02/11

