

# Venom

## 3-WAY LIGHT DUTY REINFORCED WAT

## INTERTAPE POLYMER GROUP TECHNICAL DATA SHEET

### DESCRIPTION

Natural kraft, 3-way reinforced, light duty, economy grade, water-activated carton sealing tape, manufactures with a starch based adhesive. VENOM has fiberglass reinforcement in the machine direction and polyester reinforcement in the cross direction.

### PRODUCT APPLICATION

Used for two strip sealing cartons top and bottom. Works well on recycled cartons, and non-unitized loads. Recommended for use on cartons w/ average weight up to 20 pounds.

### CONSTRUCTION (PER 3,000 SQUARE FEET):

<b>Top Ply:</b>	20 Lb. Natural Kraft Paper (virgin fibers)
<b>Bottom Ply:</b>	23 Lb. Natural Kraft Paper (virgin fibers)
<b>Laminating Adhesive:</b>	High Melt Index Polypropylene Base Blend
<b>Remoistenable Adhesive:</b>	14 Lb. Synthetically Modified Starch
<b>MD Reinforcement:</b>	(1-1-1-1) per 70mm (1-1-1-1-1-1-1-1-1-1) per 72mm 110 Fiberglass
<b>CD Reinforcement:</b>	(1-1-1) Polyester 1.08" spacing, at 44° angle

### PHYSICAL PROPERTIES:

<b>Caliper</b> (mils):	5.3
<b>MD Tensile</b> (Lbs./in.):	63
<b>CD Tensile</b> (Lbs./in.):	23



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EFFECTIVE: 02/11

